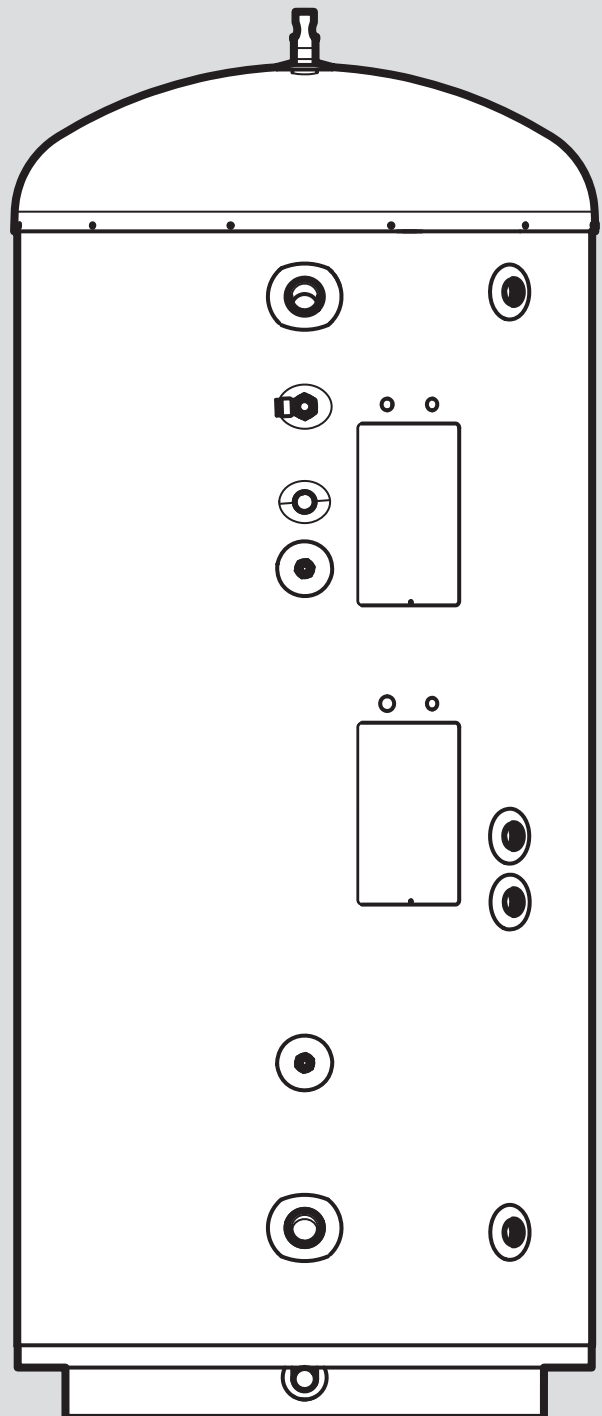


uniSTOR

VIH SW GB 500 BES



Installation and maintenance instructions

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1 Safety

1.1 Action-related warnings

Classification of action-related warnings

The action-related warnings are classified in accordance with the severity of the possible danger using the following warning symbols and signal words:

Warning symbols and signal words



Danger!

Imminent danger to life or risk of severe personal injury



Danger!

Risk of death from electric shock



Warning.

Risk of minor personal injury



Caution.

Risk of material or environmental damage

1.2 Risk caused by inadequate qualifications

The following work must only be carried out by competent persons who are sufficiently qualified to do so:

- Set-up
- Dismantling
- Installation
- Start-up
- Inspection and maintenance
- Repair
- Decommissioning
- ▶ Proceed in accordance with current technology.

1.3 Intended use

There is a risk of injury or death to the user or others, or of damage to the product and other property in the event of improper use or use for which it is not intended.

The product is intended as a system component for domestic hot water generation and storage for closed central heating installations.

- observance of accompanying operating, installation and maintenance instructions for the product and any other system components

- installing and setting up the product in accordance with the product and system approval
- compliance with all inspection and maintenance conditions listed in the instructions.

Intended use also covers installation in accordance with the IP code.

Any other use that is not specified in these instructions, or use beyond that specified in this document, shall be considered improper use. Any direct commercial or industrial use is also deemed to be improper.

Caution.

Improper use of any kind is prohibited.

1.4 General safety information

1.4.1 Risk of death due to lack of safety devices

The basic diagrams included in this document do not show all safety devices required for correct installation.

- ▶ Install the necessary safety devices in the installation.
- ▶ Observe the applicable national and international laws, standards and directives.

1.4.2 Risk of death from electric shock

There is a risk of death from electric shock if you touch live components.

Before commencing work on the product:

- ▶ Disconnect the product from the power supply by switching off all power supplies at all poles (electrical partition with a contact gap of at least 3 mm, e.g. fuse or circuit breaker).
- ▶ Secure against being switched back on again.
- ▶ Check that there is no voltage.

1.4.3 Risk of burns or scalding caused by hot components

- ▶ Only carry out work on these components once they have cooled down.

1.4.4 Risk of material damage caused by using an unsuitable tool

- ▶ Use the correct tool.



1.4.5 Risk of material damage caused by frost

- ▶ Do not install the product in rooms prone to frost.

1.4.6 Risk of injury due to the heavy weight of the product

- ▶ Make sure that the product is transported by at least two people.

1.5 Regulations (directives, laws, standards)

- ▶ Observe the national regulations, standards, directives, ordinances and laws.



2 Notes on the documentation

2.1 Observing other applicable documents

- ▶ Always observe all the operating and installation instructions included with the system components.

2.2 Storing documents

- ▶ Pass these instructions and all other applicable documents on to the end user.

2.3 Validity of the instructions

These instructions apply only to:

Product article number

VIH SW GB 500 BES	0010019234
-------------------	------------

2.4 Benchmark

Vaillant is a licensed member of the Benchmark Scheme.

Benchmark places responsibilities on both manufacturers and installers. The purpose is to ensure that customers are provided with the correct equipment for their needs, that it is installed, commissioned and serviced in accordance with the manufacturer's instructions by a competent person approved at the time by the Health and Safety Executive and that it meets the requirements of the appropriate Building Regulations. The Benchmark Checklist can be used to demonstrate compliance with Building Regulations and should be provided to the customer for future reference.

Installers are required to carry out installation, commissioning and servicing work in accordance with the Benchmark Code of Practice which is available from the Heating and Hotwater Industry Council who manage and promote the Scheme.

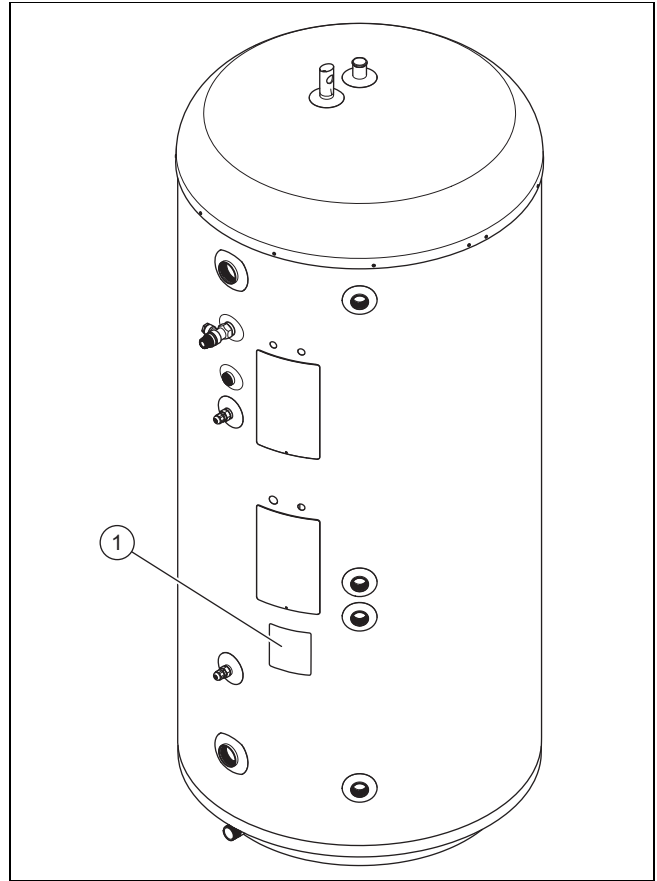
Benchmark is managed and promoted by the Heating and Hotwater Industry Council.



For more information visit www.centralheating.co.uk

3 Product description

3.1 Serial number



You can find the serial number on the identification plate (1), which is located on the cylinder below the electronics box.

3.2 Information on the data plate

The data plate is attached to the product at the factory.

The data plate keeps record of the country in which the product is to be installed.

This product meets the requirements of standard EN 12897:2016.

3.3 CE marking



The CE marking shows that the products comply with the basic requirements of the applicable directives as stated on the declaration of conformity.

The declaration of conformity can be viewed at the manufacturer's site.

3.4 Hot Water Association

Vaillant is a full member of the Hot Water Association and promotes the scheme in association with its cylinder range. Details are available on the web site www.vaillant.co.uk



4 Set-up

4.1 Observing the requirements for the product's installation site



Caution.
Material damage due to frost

If the water in the system freezes, there is a risk of damage to the domestic hot water cylinder.

- ▶ Install the cylinder in a dry, permanently frost-free room.



Caution.
Material damage due to escaping water

In the event of damage, water may escape from the cylinder.

- ▶ Select the installation site so that, in the event of damage, large volumes of water can be drained safely (e.g. into a floor drain).



Caution.
Material damage due to high load

When filled, the cylinder may damage the ground on which it stands due to its weight.

- ▶ Take into consideration the weight of the filled cylinder and the load-bearing capacity of the floor.
- ▶ If required, reinforce the installation area.

Select a sensible installation site and take into consideration the routing of the pipework system.

Install the cylinder as close as possible to the heat generator in order to minimise heat losses.

Set up the product in a suitable location in a room and, when doing so, pay attention to the following points:

- Plan the installation of the tundish. (→ Page 10)
- The installation surface must be even and have sufficient load-bearing capacity to support the total weight of the product.
- The installation site must be frost-free.
- Install the product in such a way that the thermostat and immersion heater can be accessed easily.

- Leave sufficient space around the product for installing, maintaining and replacing the expansion vessel.

To prevent heat losses, the pipework system must have heat insulation in accordance with the applicable energy-saving regulations.

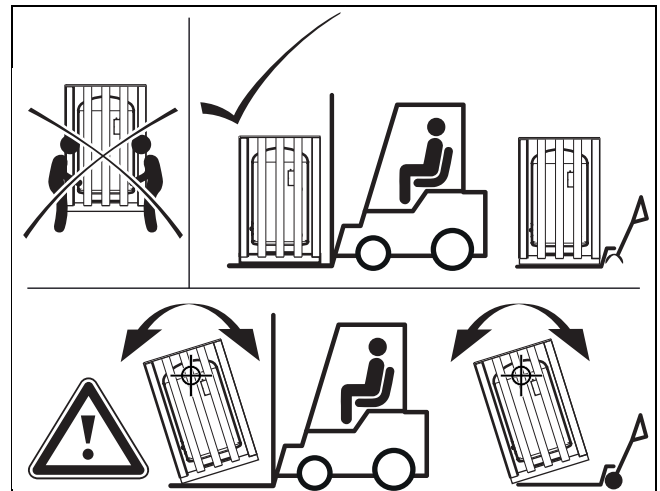
4.2 Transport



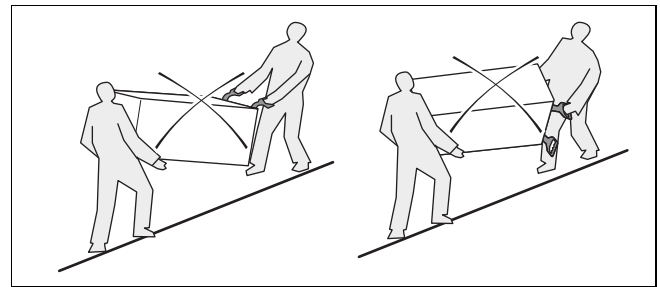
Caution.
Risk of material damage caused by incorrect transport.

The components attached to the cylinder must not be used to transport the cylinder. Otherwise there is a risk that the cylinder could malfunction.

- ▶ Do not use the components attached to the cylinder to transport it.



Always transport the unit as illustrated above.

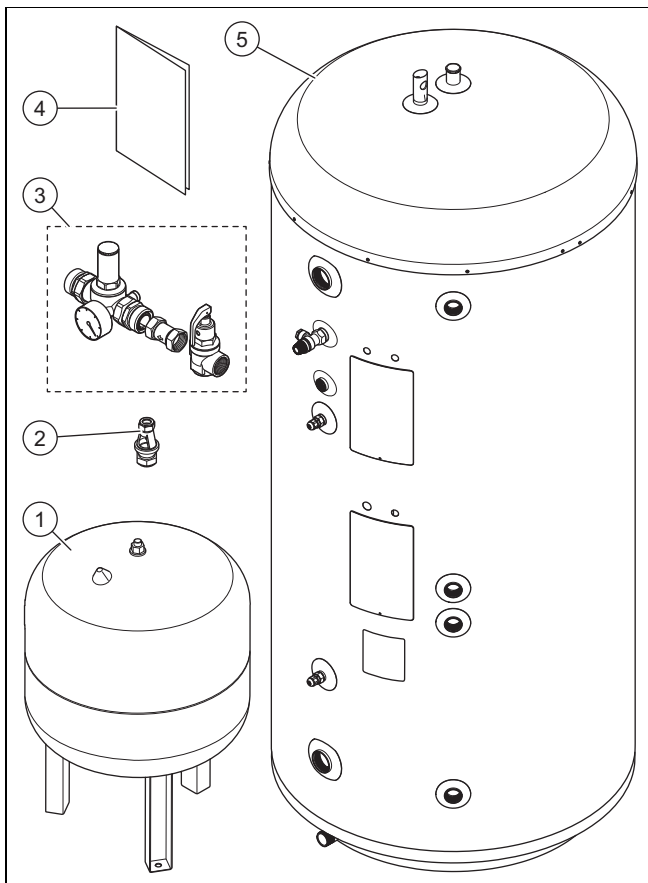


Never transport the unit while it is horizontal.

4.3 Unpacking the product

1. Remove the product from its box.
2. Remove the protective film from all of the product's components.

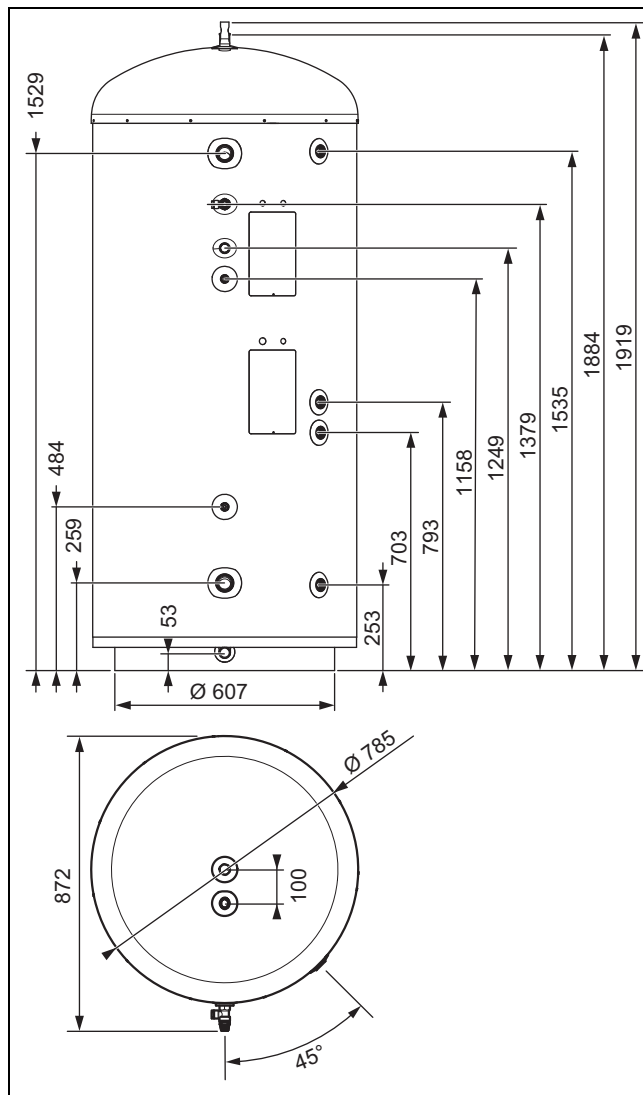
4.4 Checking the scope of delivery



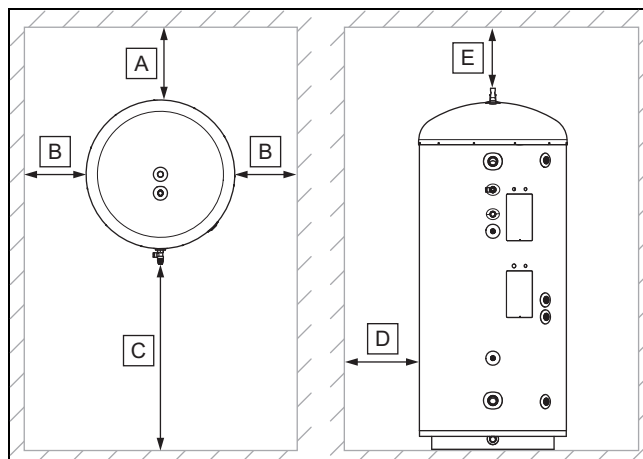
► Check that the scope of delivery is complete.

Legend point	Quantity	Description
1	1	Expansion vessel *
2	1	Tundish with retainer
3	1	Safety group *
4	1	Documentation records
5	1	Domestic hot water cylinder
*: Accessories		

4.5 Product dimensions



4.6 Minimum clearances and installation clearances



Reference point	Description
A	500 mm
B	500 mm
C	500 mm
D	500 mm
E	500 mm (on a switching system)

- ▶ Provide sufficient clearance (**B**) on at least one side of the product in order to facilitate access for maintenance and repair work.
- ▶ When using the accessories, observe the minimum clearances/installation clearances.

5 Installation

5.1 Installing the product

- ▶ Align the product horizontally.

5.2 Hydraulic connection



Caution.

Risk of damage caused by heat transfer when welding.

The heat that is transferred during welding may damage the cylinder and its components as well as the connection seals.

- ▶ Protect the product and its components.
- ▶ Do not weld the connection pieces if these have been screwed into the pipe fittings.



Caution.

Risk of material damage by drilling through the product.

The product may be damaged by drilling work.

- ▶ Do not drill through the product.

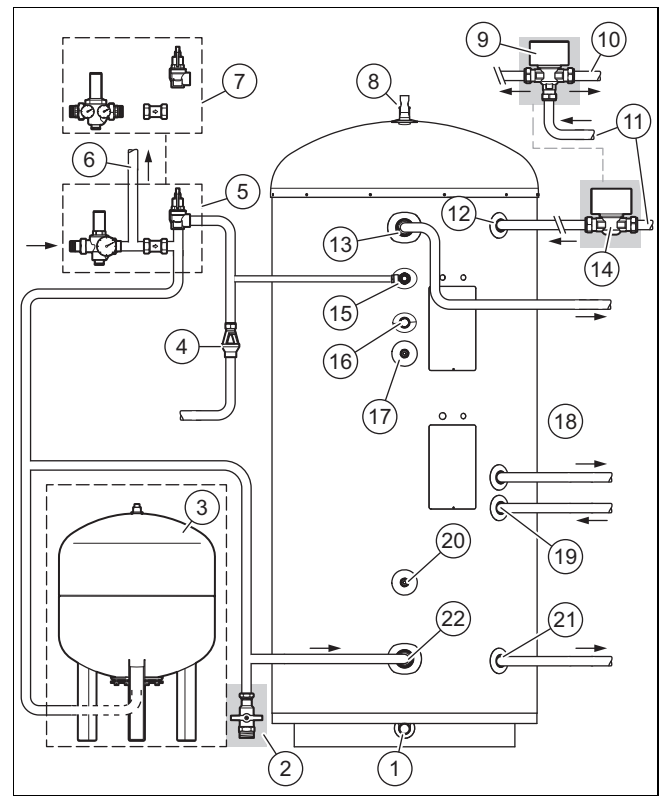


Caution.

Risk of material damage to the cylinder.

If an unvented hot water cylinder is fitted at a high level (eg, loft space), potential damage to the cylinder may occur if the correct method of draining is not followed.

- ▶ In certain circumstances and at the discretion of the installer, install a WRAS approved automatic air vent on the hot water outlet at the highest point.



1	Cylinder draining point	10	Heating circuit heating flow
2	Drain valve system (Not included in the scope of delivery for the product)	11	Heat generator heating flow
3	Expansion vessel (Available as an accessory)	12	Cylinder heating inlet
4	Tundish	13	Domestic hot water connection
5	Safety assembly (Available as an accessory)	14	Boiler connection method – 2-port motorised valve (Not included in the scope of delivery for the product)
6	Cold water with equal pressure	15	Temperature and pressure expansion relief valve
7	Second safety assembly, supplied with additional manometer (Available as an accessory)	16	Secondary circulation (Not included in the scope of delivery for the product)
8	Fixed lifting eye Manual air vent behind it	17	Temperature sensor
9	Optional connection method – 3-port motorised valve (Not included in the scope of delivery for the product)	18	Cylinder heating return
		19	Cylinder solar inlet
		20	Solar temperature sensor
		21	Cylinder solar return
		22	Cold water connection

5.2.1 Connecting the solar circuit

1. Connect the solar circuit to the inlet (**19**) and the outlet (**21**).

Installing the solar yield sensor

2. Install the yield sensor on the solar coil outlet close to the cylinder.

5.2.2 Connecting the product to the primary circuit

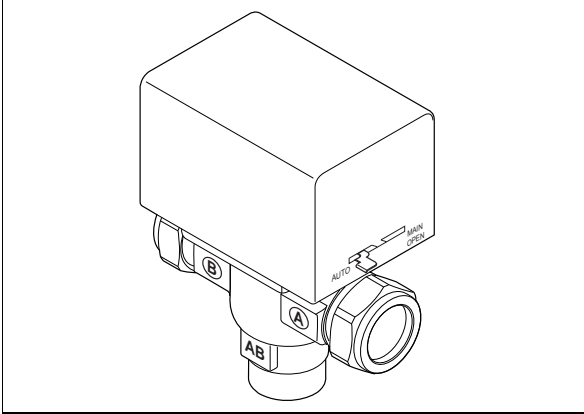
1. Connect the primary circuit to the inlet (12) and the outlet (18).
 - Minimum diameter of the copper pipe: ≥ 28 mm



Note

Ensure that the distance between the heat generator and the product is as small as possible in order to prevent heat losses.

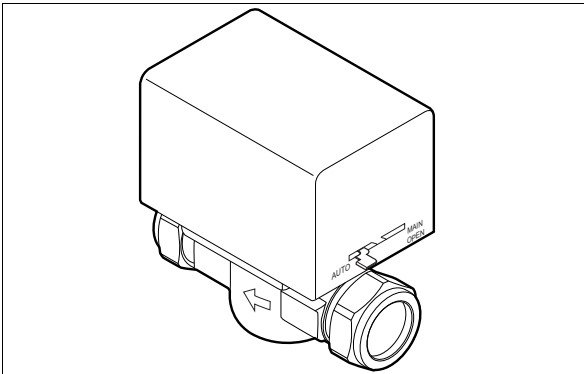
2. Alternatives 1:



Installing a 3-port motorised valve for heat pump systems

- ▶ Connect AB to the heating flow on the heat pump (11), B to the flow on the heating circuit (10), and A to the heating inlet on the cylinder (12).
- ▶ The 3-port motorised valve can be installed vertically or horizontally. For horizontal installation, align the valve head so that it is facing upwards.

2. Alternatives 2:



Installing the 2-port motorised valve for installations that have a floor-standing boiler

- ▶ Install the 2-port motorised valve at the cylinder's heating inlet (12) or heating outlet (18).
- ▶ For the 2-port motorised valve, follow the installation direction that is marked by an arrow.
- ▶ The 2-port motorised valve can be installed vertically or horizontally. For horizontal installation, align the valve head so that it is facing upwards.

5.2.3 Installing the drain valve

The drain valve must be supplied by the customer.

Install the drain valve at the height of the cold water supply or further below this level.

5.2.4 Installing the safety group

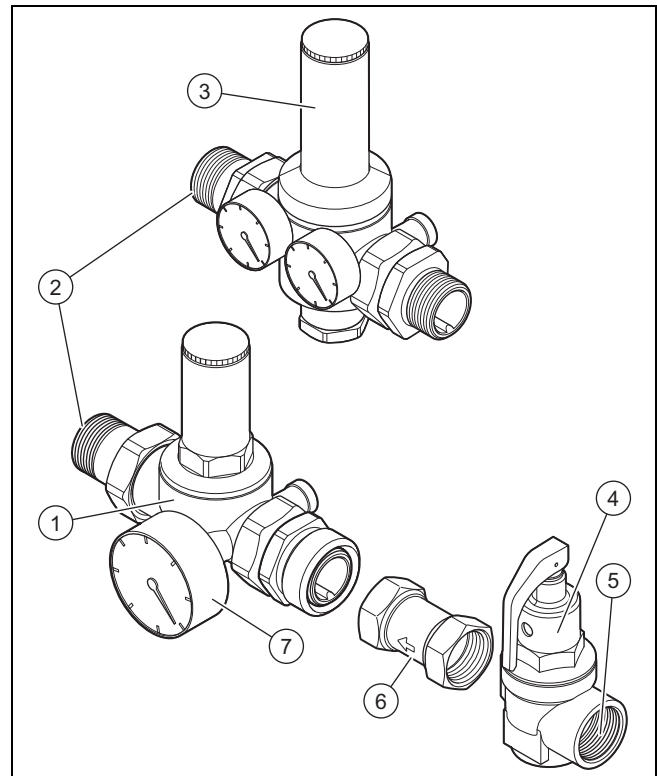


Caution.

Excessive pressure in the domestic hot water cylinder

Excessive pressure in the domestic hot water cylinder may cause the cylinder to burst.

- ▶ Ensure that the expansion relief valves are not blocked.
- ▶ Ensure that there is no isolation valve between the safety group and the cylinder.



- | | | | |
|---|--|---|------------------------------|
| 1 | Pressure reducer set (1", 1.25", 1.5") | 4 | Expansion relief valve |
| 2 | Cold water connection | 5 | Expansion relief valve drain |
| 3 | Pressure reducer (optional) (only 2") | 6 | Non-return valve |
| | | 7 | Manometer (optional) |

1. Before installation, flush the pipes in order to clear any contamination and prevent the build up of dirt.
2. Install the safety group horizontally and install the expansion relief valve so that it is facing upwards.
3. Note the flow direction, which is specified by an arrow.
4. Connect the safety group to the drain cock. Consult the table below to find out the length to which the pipe should be cut.

Size of the cylinder	Length of the pipe that has a diameter of 41 mm	Pre-charge pressure of the expansion vessel
500	700 mm	0.3 MPa (3.0 bar)

5. Install a pipe between the safety assembly's connection (4) and the temperature and pressure relief valve. Use a T-piece for this. The pipe system must continuously slope downwards, must be visible and must be

protected against frost. There must be no risk of injury to persons.

- Diameter of the pipe: 22 mm
- Length of the pipe between the temperature and pressure relief valve and the expansion relief valve (4) (→ Page 10): ≤ 600 mm

6. Connect the cold water supply to the safety group (2).

5.2.5 Installing an expansion vessel

1. Install the expansion vessel close to the product.
2. Install a pipe at the expansion vessel and connect the terminal to the safety assembly (6).

5.2.6 Installing a discharge pipe

Drain pipe

The drain connections of the temperature and pressure reducing valve and the expansion relief valve must be connected to the supplied tundish via 22-mm-thick copper pipes. The tundish must be installed vertically, as close to the cylinder as possible and with a maximum clearance of 600 mm from the connection of the temperature and pressure reducing valve. It must be installed in the same room as the cylinder, but at a sufficient distance from electrical components. The discharge pipes from the temperature and pressure reducing valve and from the expansion relief valve can be connected above the tundish using a T-piece. The discharge pipe from the 28 mm connection of the tundish must consist of copper pipes with a diameter of at least 28 mm and be connected to a safe and visible drain point. The vertical section of pipe beneath the tundish must be at least 300 mm long before any bends or diversions in the line. If the total resistance of the drain line exceeds the values in the following table, you must increase the diameter of the line. When installing the drain line, comply with the standards, directives and laws that are applicable in your country.

Size of the outlet valve	Minimum diameter of the discharge pipe D1	Minimum diameter of the discharge pipe from the tundish D2	Maximum permissible resistance, information on the length of a straight pipe	Resistance per elbow or bend
1/2"	15 mm	22 mm	9 m	0.8 m
		28 mm	≤ 18 m	1.0 m
		35 mm	≤ 27 m	1.4 m
3/4"	22 mm	28 mm	≤ 9 m	1.0 m
		35 mm	≤ 18 m	1.4 m
		42 mm	≤ 27 m	1.7 m
1"	28 mm	35 mm	≤ 9 m	1.4 m
		42 mm	≤ 18 m	1.7 m
		54 mm	≤ 27 m	2.3 m

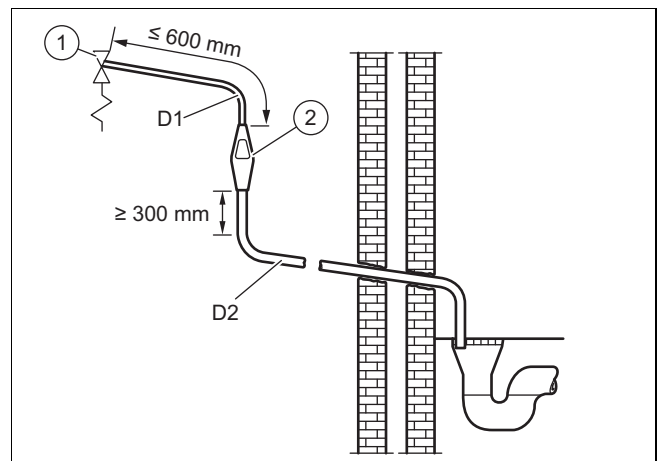
Sample calculation

The following example corresponds to a temperature and pressure reducing valve G1/2 with a discharge pipe (D2) with four 22 mm elbows and a length of 7 m from the tundish to the drain point. According to the table, the maximum permissible resistance for a straight length of a 22-mm-thick copper discharge pipe (D2) of a thermal expansion relief valve G1/2 is 9.0 m. The resistance of the four 22 mm elbows, which are each 0.8 m in length, must be subtracted from this, i.e. a total of 3.2 m. The maximum permitted length

is accordingly 5.8 m and is therefore below the current length of 7 m. The calculation must therefore be performed using the second largest size. The maximum permissible resistance for a straight length of a 28-mm-thick pipe (D2) of a thermal expansion relief valve G1/2 is 18 m. The resistance of the four 28 mm elbows, which are each 1.0 m in length, must be subtracted from this, i.e. a total of 4.0 m. The maximum permitted length is accordingly 14 m. As the current length is 7 m, a 28 mm copper pipe (D2) should be selected.

A suitable location for the discharge pipe terminal is, for example, beneath a fixed mesh above the odour trap in a soakaway with a siphon. Low drain lines, for example up to 100 mm above external surfaces (car parks, meadows, etc.) can be used provided that they are protected by a wire fence or something similar to prevent children from coming into contact with the waste water and provided that the system is not visible. Do not install any valves or stop cocks on the drain line.

Make sure that the discharge pipe from the tundish to the drain has a constant downward gradient of at least 1:200. The discharge pipe for the heat generator expansion relief valve can be connected to the horizontal discharge pipe for the cylinder behind the tundish using a T-piece.



Drain pipe

- 1 Temperature and pressure relief valve 2 Tundish

5.2.6.1 High-level drain

Installing the highest drain is permitted as long as this does not present a danger to anyone in or outside the building at the drain point. Examples of points to consider when deciding whether a location is suitable for the highest drain:

- The possibility (taking the wind into account) that a person might stay in the area where the water is drained for a prolonged period of time, and, if this is the case, whether the water is sufficiently cooled by that point to pose no danger. The thermal conductivity of the material surfaces, the climatic conditions, the installation location and the drain pipework direction can, to different extents, contribute to reducing the temperature of the water that is being drained.
- The position of the windows and other openings.
- The probability of prams being under the drain opening.
- The resistance of the surface to hot water.
- The possibility of ice forming if water drains onto access paths.

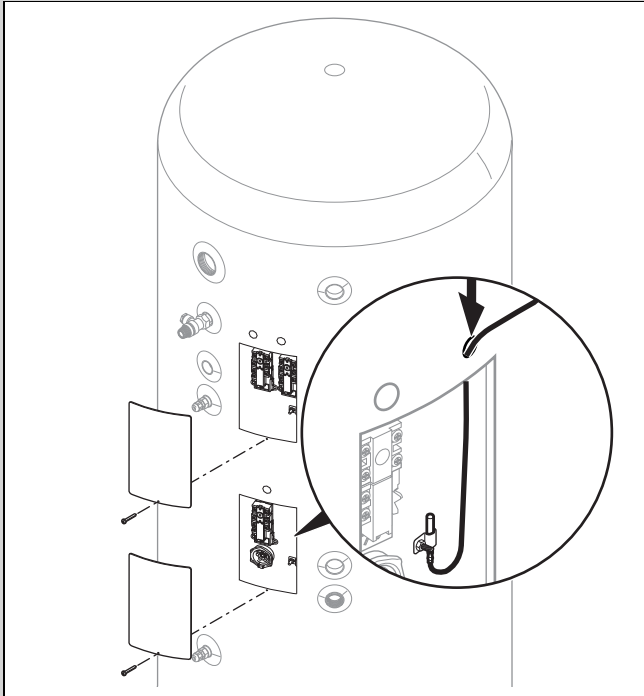
5.2.7 Installing the cylinder's temperature sensor for the immersion heater



Note

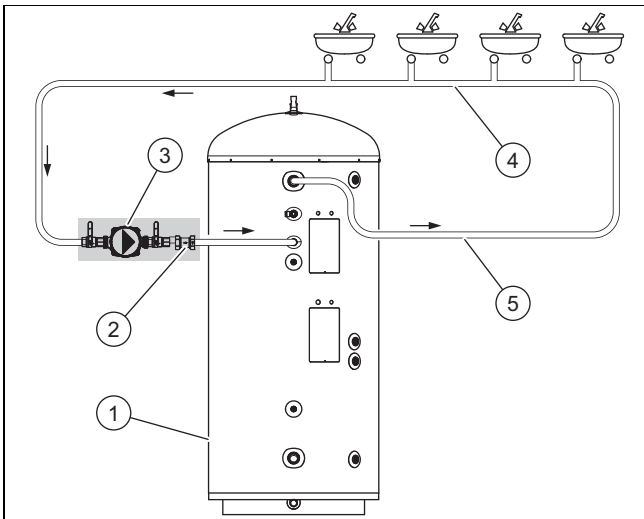
The temperature sensor is used to control the immersion heater via a multi-functional module or a controller.

Condition: With multi-functional module or controller



► Secure the temperature sensor.

5.2.8 Installing a secondary return



- | | | | |
|---|------------------|---|-------------------------------|
| 1 | Cylinder | 4 | Secondary return pipe |
| 2 | Non-return valve | 5 | Domestic hot water connection |
| 3 | Circulation pump | | |

1. Carry out the installation in accordance with the schematic drawing.
2. Install an additional expansion vessel on the heating return.
3. If the secondary return is not installed, fit a plug on the cylinder.

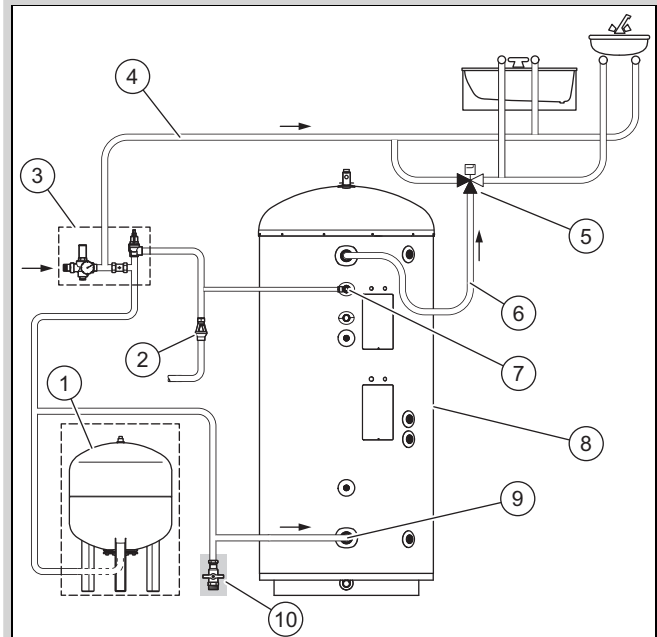
- Diameter of the plug: 22 mm

5.2.9 Installing the thermostatic mixer

Condition: Installation without secondary return

- Install the cylinder thermostatic mixer on the hot water flow.

Condition: Installation with secondary return



- | | | | |
|---|--|----|--|
| 1 | Expansion vessel (Available as an accessory) | 6 | Domestic hot water connection |
| 2 | Tundish | 7 | Temperature and pressure expansion relief valve |
| 3 | Safety assembly (Available as an accessory) | 8 | Cylinder |
| 4 | Cold water with pressure equalisation | 9 | Cold water connection |
| 5 | Thermostatic mixing valve | 10 | Drain valve system (Not included in the scope of delivery for the product) |

- Install the thermostatic mixing valve in accordance with the basic diagram.

5.3 Electrical installation



Danger!

Risk of death from electric shock!

The power supply terminals L and N are live:

- Switch off the power supply.
- Secure the power supply against being switched back on.

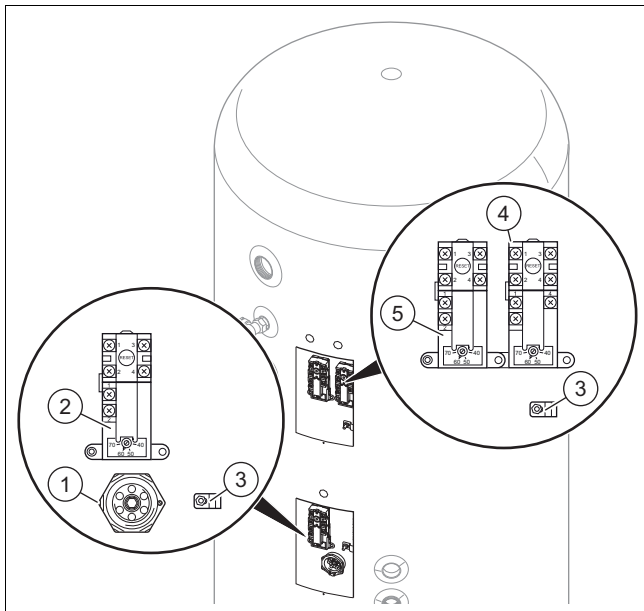


Caution.

Risk of material damage by drilling through the product.

The product may be damaged by drilling work.

- Do not drill through the product.



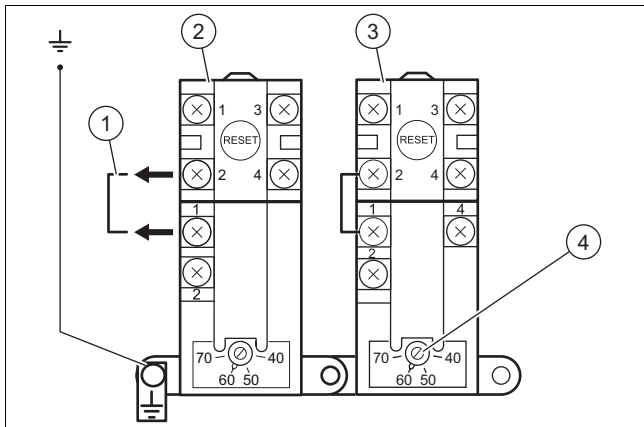
- | | | | |
|---|-------------------------------------|---|----------------------------|
| 1 | Immersion heater | 4 | Primary circuit thermostat |
| 2 | Immersion heater thermostat | 5 | Solar circuit thermostat |
| 3 | Retainer for the temperature sensor | | |

5.3.1 Optional combination of thermostats

Use the wiring diagram in the system instructions for the installation.

5.3.2 Thermostats

5.3.2.1 Solar circuit and primary circuit

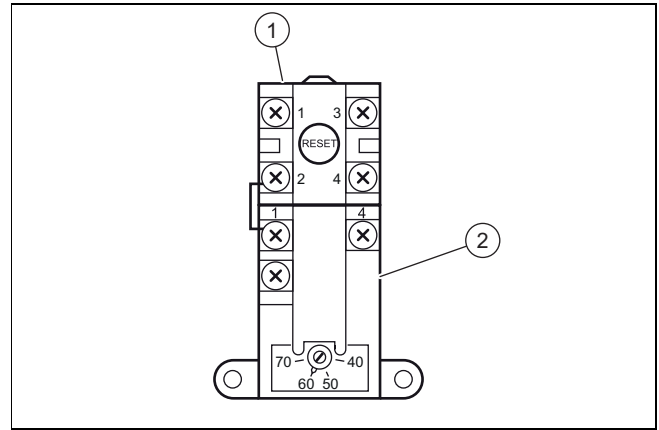


- | | | | |
|---|--|---|---|
| 1 | Bridge | 3 | Thermal cut-out and fault clearance button of the primary circuit |
| 2 | Thermal cut-out and fault clearance button for the solar circuit | 4 | Setting the temperature of the primary circuit |

Remove the existing bridge (1).

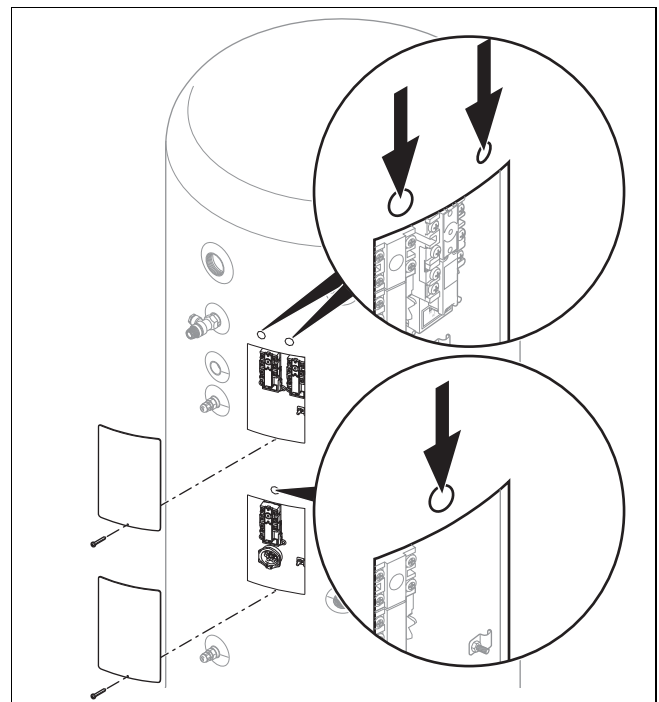
These thermostat connections make it possible to install a connection box from a third-party manufacturer in addition to the **Vaillant** thermostat.

5.3.2.2 Immersion heater



- | | | | |
|---|---|---|--------------------------------------|
| 1 | Thermal cut-out and reset knob for the immersion heater | 2 | Immersion heater temperature control |
|---|---|---|--------------------------------------|

5.3.3 Cable route



- Use the cable ducts that are included in the scope of delivery for the cylinder in the electronics box.

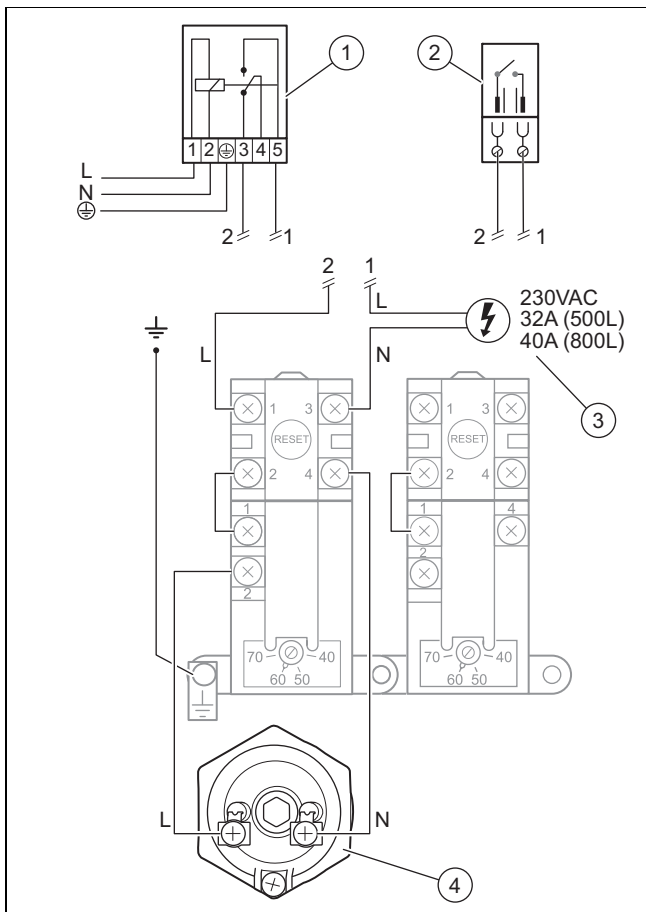
5.3.4 Connecting the immersion heater to the power supply



Note

Relay and switch must be rated to maximum supply amps.

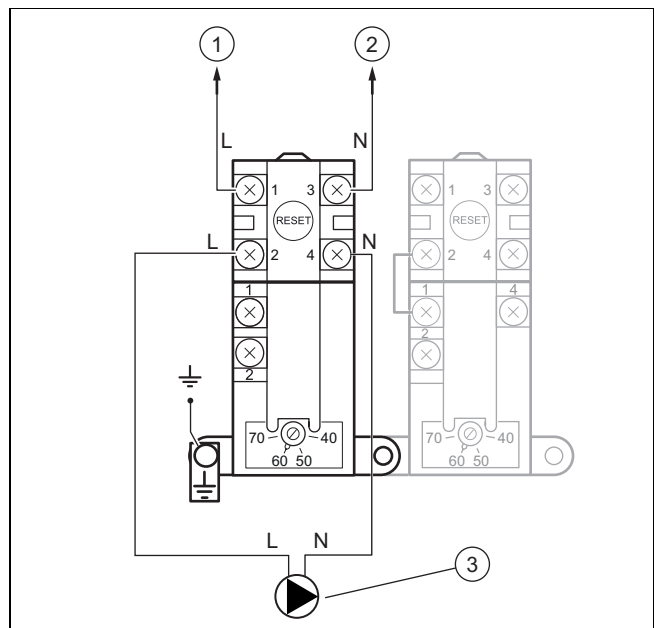
From **Vaillant** heat pump control (see appropriate schematic for wiring configuration).



- | | | | |
|---|-----------------------------|---|------------------|
| 1 | SPDT relay | 3 | SPUR fuse |
| 2 | Switch for immersion heater | 4 | Immersion heater |

- Remove the cover for the electrics on the cylinder.
- Install a separate power supply for the immersion heater in accordance with the applicable standards.
- Use heat-resistant cables for the immersion heater connection.
 - Cable diameter on a 5 kW heating coil: 4 mm²
 - Cable diameter on a 7.5 kW heating coil: 6 mm²
- Connect the thermal cut-out to the mains power supply using a double-pole isolator with a contact opening of at least 3 mm at both poles.
- Protect the electrical circuit using a fuse.
 - Fuse on a 5 kW heating coil: 23 A
 - Fuse on a 7.5 kW heating coil: Consult the instructions for the accessories.
- Connect the immersion heater as shown in the basic diagram. Consult the instructions for the accessories in order to connect the 7.5 kW heating coil.
- Attach the cover for the electrics on the cylinder.

5.3.5 Connecting the solar circuit to the power supply



- | | | | |
|---|-----------------|---|------------|
| 1 | Solar collector | 3 | Solar pump |
| 2 | Pump output | | |

- ▶ Connect the thermal cut-out. To do this, consult the instructions for the control or the multi-functional module.
 - Diameter of the cable: 2.5 mm²

5.3.6 Electrical connection of the temperature sensor

Condition: With a multi-functional module or control

- ▶ Connect the temperature sensor to the multi-functional module or the control; to do this, see the instructions for the control or multi-functional module.

5.3.7 Connecting the control

Condition: eBUS

The thermal cut-out for the primary circuit is not used when connecting an eBUS unit.

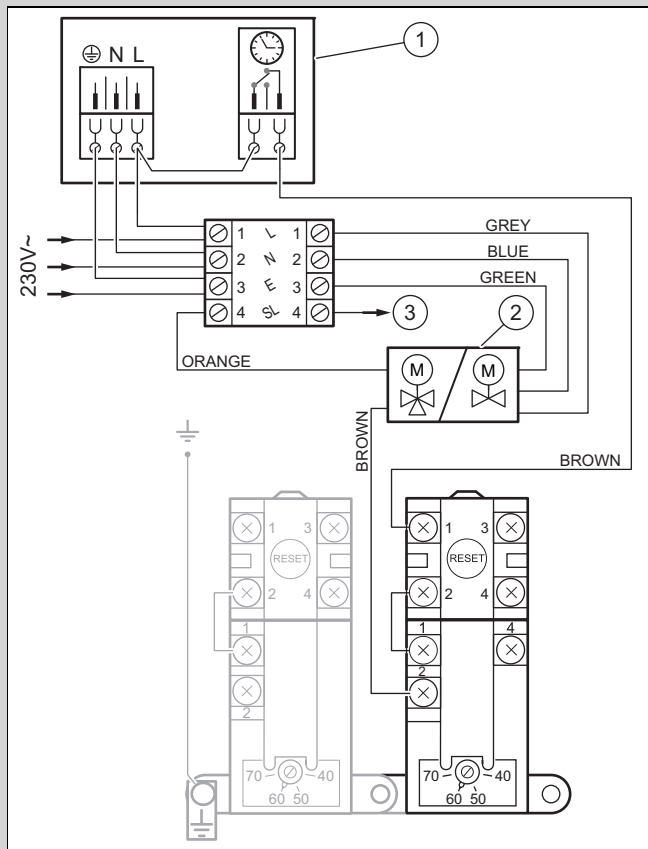
Condition: 230 V control

If you use a 230 V control from a third-party manufacturer, connect the thermal cut-out (2) and (3) for the primary circuit to the motorised valve to isolate the heat source in the event of a fault in the motorised valve.

5.3.8 Electric connection for the primary circuit

- Connect the thermostat for the primary circuit and the thermal cut-out.
 - Diameter of the cable: 1.5 mm²

Condition: Installing a third-party control

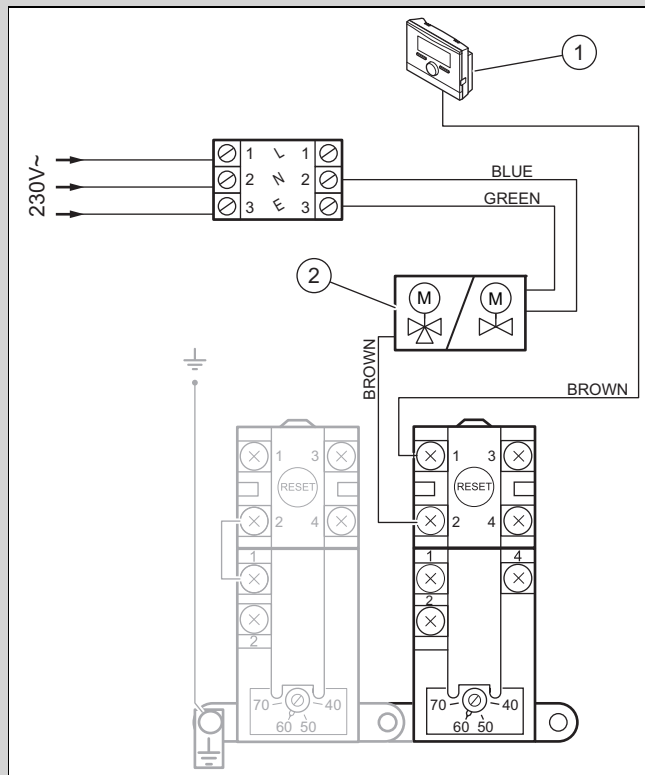


1 Third-party control 3 Heat generator

2 3-port motorised valve/2-port motorised valve

► Connect the assembly.

Condition: Installation with a boiler



1 230 V signal for a Vaillant control

2 3-port motorised valve/2-port motorised valve

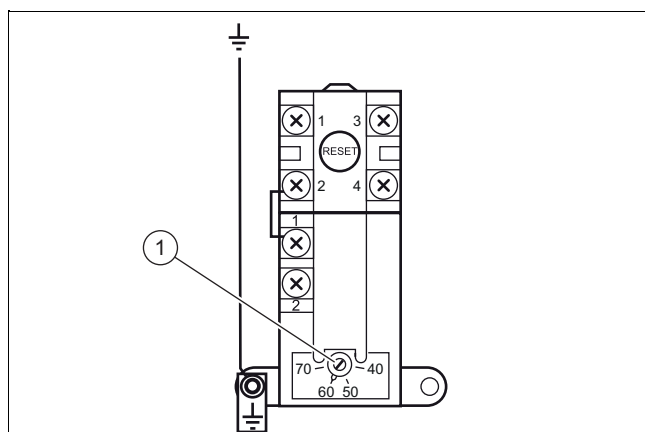
► Connect the assembly.

5.3.9 Establishing the electrical connection for the motorised valve

► Establish the electrical connection for the motorised valve.

6 Start-up

6.1 Setting the immersion heater thermostat



The domestic hot water temperature is controlled via the immersion heater thermostat (1).

Condition: Without a multi-functional module or control

- ▶ Set the domestic hot water temperature as you require.

Condition: With a multi-functional module or control

- ▶ Set the immersion heater thermostat (1) to its maximum.

The temperature of the immersion heater is regulated via the temperature sensor that is installed on the carrier in the electronics box.

6.2 Cold water inlet pressure

The product's efficiency depends on the cold water inlet pressure.

To achieve optimum efficiency, we recommend a pressure of at least 2 bar.

6.3 Setting the thermostatic mixing valve

- ▶ During initial start-up, set the maximum value.

6.4 Filling and purging the product



Note

It is not permitted to use valves or expansion relief valves for the purging.

1. Check whether the drain valve is closed.
2. Open the domestic hot water draw-off valves.
3. Open the water supply valve.
4. Open the manual air separator at the top of the cylinder.
5. Let the water flow in order to remove any air bubbles.
6. Close the manual air separator as soon as all of the air has escaped.
7. Close the domestic hot water draw-off valves.
8. Check whether there are any leaks. Check the immersion heater in particular.
9. Open the highest hot water supply valve, and then the lowest hot water supply valve, and let the water flow.
 - Water running time: ≥ 5 min
10. Close all of the draw-off valves.

6.5 Filling and purging the heating circuit



Note

The heating circuit can be filled using a filling device or a separate filling cock, which is installed at a location that is easily accessible.

The separate filling cock must be removed after filling.

If a filling device is used, close the filling valve and remove the filling device.

If you are not permitted to use a separate filling cock due to legal provisions, use a pump.

1. Move the lever on the 3-way motorised valve to MAN OPEN and hold it in this position.
2. Flush out the heating circuit and then fill and purge it. Consult the installation instructions for the heat generator.
3. Move the lever to AUTO.
4. Remove the cover for the electrics.

5. Set the product's thermostat and the immersion heater's thermostat.
 - Setting the thermostats: 60 °C
6. Start up the heat generator.
7. Drain the heating circuit as soon as the operating temperature has been reached in order to remove any residue from the heating installation.
8. Fill and purge the heating circuit. Consult the installation instructions for the heat generator.

6.6 Filling and purging the solar circuit

- ▶ Consult the solar installation instructions.

7 Handing the product over to the end user

- ▶ Once the installation is complete, show the user the location and function of the safety devices.
- ▶ Inform the end user how to handle the product.
- ▶ In particular, draw attention to the safety warnings which the end user must follow.
- ▶ Inform the end user of the necessity to have the product maintained according to the specified intervals.

8 Troubleshooting

8.1 Detecting and eliminating faults

- ▶ If problems occur whilst operating the product, check certain points with the aid of the table in the appendix. Detecting and eliminating faults (→ Page 17)

8.2 Procuring spare parts

The original components of the product were also certified by the manufacturer as part of the declaration of conformity. If you use other, non-certified or unauthorised parts during maintenance or repair work, this may result in the product no longer meeting the applicable standards, thereby voiding the conformity of the product.

We strongly recommend that you use original spare parts from the manufacturer as this guarantees fault-free and safe operation of the product. To receive information about the available original spare parts, contact the contact address provided on the back page of these instructions.

- ▶ If you require spare parts for maintenance or repair work, use only the spare parts that are permitted for the product.

9 Inspection and maintenance

9.1 Observing inspection and maintenance intervals

Adhere to the minimum inspection and maintenance intervals. The inspection may require maintenance to be carried out earlier, depending on the results.

Inspection and maintenance work – Overview (→ Page 17)

The immersion heater can be removed in order to inspect the inside of the cylinder.

9.2 Draining the product

1. Close the cold water draw-off valve.
2. Secure a hose to the drain valve.
3. Position the hose at a suitable drain.
4. Open the highest hot water tap in the installation.
5. Open the drain valve and drain the product completely.
6. Close the hot water tap and the drain valve.
7. Remove the hose.

9.3 Checking the safety group's expansion relief valve and the cylinder's expansion relief valve

1. Open all expansion relief valves by turning the plug.
2. Check whether the water is flowing into the tundish.
3. Check that the expansion relief valves are in the correct position and then check the pressure.
4. Check and, if required, clean the pressure reducer.

9.4 Checking the pre-charge pressure of the expansion vessel

1. Drain the product. (→ Page 16)
2. Measure the pre-charge pressure of the expansion vessel at the vessel valve.

Condition: Pressure <0.3 MPa (0.3 bar)

- ▶ Top up the expansion vessel in accordance with the static height of the heating installation, ideally with nitrogen, otherwise with air.
3. If water escapes from the valve of the expansion vessel, you must replace the expansion vessel.
 4. Fill and purge the product. (→ Page 15)

10 Decommissioning the product

- ▶ Switch off the heat generator.
- ▶ Unplug the domestic hot water cylinder's mains plug.
- ▶ Close the cold-water stopcock.
- ▶ Drain the product. (→ Page 16)
- ▶ Remove the hydraulic connections and the temperature sensor.
- ▶ Remove the cables for the temperature sensor from the heat generator, control or multi-functional module.

11 Customer service

For contact details for our customer service department, you can write to the address that is provided on the back page, or you can visit www.vaillant.co.uk.

Appendix

A Detecting and eliminating faults

Fault	Possible cause	Remedy
No flow rate at the valve	<ol style="list-style-type: none"> 1. Water supply valve closed 2. Main filter blocked 3. Pressure reducer not installed correctly 	<ol style="list-style-type: none"> 1. Check and open the valve. 2. Close the water supply valve, clean the filter and the water pressure reducer. 3. Check whether the pressure reducer has been installed correctly.
Low throughput and pressure at a valve	<ol style="list-style-type: none"> 1. Filter in cold water supply clogged 	<ol style="list-style-type: none"> 1. Close the cold water supply, clean the filter for the water pressure reducer.
Water from the valve is cold	<ol style="list-style-type: none"> 1. The cylinder was not set or is not operating. 2. The heat generator does not work. 3. The thermal cut-out was triggered. 4. Motorised valve does not work 5. The immersion heater does not work. 	<ol style="list-style-type: none"> 1. Check the thermostat or the room thermostat and, if required, set this. 2. Check the heat generator; a fault code is present. 3. Check and initialise the cylinder. 4. Check the valve's connections. 5. Set the thermostat or the room thermostat.
Domestic hot water temperature too high	<ol style="list-style-type: none"> 1. Use a thermometer to check the temperature; it must be between 60 and 65 °C. 2. Check the cabling. 3. Thermostat set too high 4. Defective thermostat 	<ol style="list-style-type: none"> 1. Install a mixer tap. 2. Repair the cable. 3. Reduce the temperature of the thermostat to 55 °C. 4. Replace the thermostat.
Irregular domestic hot water output at the valve	<ol style="list-style-type: none"> 1. Defective expansion vessel 2. Thermal control 	<ol style="list-style-type: none"> 1. Set the expansion vessel. 2. Interrupt the power supply of the product and heat generator, check the thermal cut-outs and replace these if you find any defects.

B Inspection and maintenance work – Overview

N°	Work	Maintenance-related interval
1	Check the connections for tightness.	Annually
2	Check the temperature and pressure expansion relief valve.	Annually
3	Check the expansion relief valve.	Annually
4	Check the pressure in the expansion vessel.	Annually
5	Check the domestic hot water output at the valve (if required, clean the filters).	Annually
6	Check the target domestic hot water temperature.	Annually
7	Check whether the thermostatic mixing valve is working.	Annually
8	Fill out the cylinder's benchmark checklist.	Annually

C Technical data

Technical data – General

	VIH SW GB 500 BES
Actual volumetric capacity	510.4 l
Heating circuit hot water volumetric capacity in accordance with EN 12897	248.0 l
Hot water volumetric capacity of the solar circuit	438 l
Maximum pressure of the heating tube coil during operation	0.35 MPa (3.50 bar)
Operating pressure	0.35 MPa (3.50 bar)
Maximum operating pressure	0.7 MPa (7.0 bar)
Pressure of the pressure reducer	0.35 MPa (3.50 bar)

	VIH SW GB 500 BES
Opening pressure in the expansion relief valve	0.6 MPa (6.0 bar)
Temperature and pressure expansion relief valve	0.7 MPa (7.0 bar)
Temperature and pressure expansion relief valve	90 °C
Load pressure in the expansion vessel	0.3 MPa (3.0 bar)
Maximum temperature of the heating circuit	95 °C
Maximum domestic hot water temperature	85 °C
Heat loss (24 h), energy efficiency class: C	2.57 kW
Post-heating time in accordance with EN 12897 (heating circuit)	19.75 min
Post-heating time 70% (heating circuit)	13.83 min
Post-heating output (heating circuit)	35.0 kW
Reheating time (solar circuit)	70 min
Reheating time 70% (solar circuit)	35 min
Post-heating output (solar circuit)	19.2 kW
Flow rate	900 l/h
Pressure loss in the heat exchanger (heating circuit)	10 mbar
Volume of the heat exchanger (heating circuit)	23 l
Volume of the heat exchanger (solar circuit)	8 l
Surface of the heat exchanger (heating circuit)	2.3 m ²
Surface of the heat exchanger (solar circuit)	1.0 m ²
Pressure loss in the heat exchanger (solar circuit)	10 mbar
Volume of the expansion vessel	50 l
Tilt dimension	1,958 mm
Net weight	145 kg
Weight including heating water and domestic hot water	686.4 kg

Technical data – Hydraulic connection

	VIH SW GB 500 BES
Cold water connection	1 1/2"
Domestic hot water connection	1 1/2"
Heat generator heating flow	1"
Heat generator heating return	1"
Solar circuit heating flow	1"
Solar circuit heating return	1"
Temperature dry pocket	8 mm
Immersion heater diameter	1 1/4"
Secondary circuit return	3/4"

Technical data – Electrics

	VIH SW GB 500 BES
Connecting the immersion heater to the power supply	230 V / 50 Hz
Immersion heater power	5 kW
3-way motorised valve	230/240 V, 50Hz
Thermostat	230/240 V, 50Hz
IP rating	21

Technical data – Material

	VIH SW GB 500 BES
Cylinder material	Stainless steel (1.4521)
Insulation material	Glass wool
Insulation thickness	65 mm
Propellant for insulating material	GWP < 5
ODP	0

Benchmark Commissioning and Servicing Section

It is a requirement that the cylinder is installed and commissioned to the manufacturers instructions and the data fields on the commissioning checklist completed in full.

To instigate the cylinder guarantee the cylinder needs to be registered with the manufacturer within one month of the installation.

To maintain the cylinder guarantee it is essential that the cylinder is serviced annually by a competent person who has been trained on the cylinder installed. The service details should be recorded on the Benchmark Service Interval Record and left with the householder.



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MAINS PRESSURE HOT WATER STORAGE SYSTEM COMMISSIONING CHECKLIST

This Commissioning Checklist is to be completed in full by the competent person who commissioned the storage system as a means of demonstrating compliance with the appropriate Building Regulations and then handed to the customer to keep for future reference.

Failure to install and commission this equipment to the manufacturer's instructions may invalidate the warranty but does not affect statutory rights.

Customer name:										Telephone number:									
Address:																			
Cylinder Make and Model																			
Cylinder Serial Number																			
Commissioned by (PRINT NAME):										Registered Operative ID Number									
Company name:										Telephone number:									
Company address:																			
										Commissioning date:									
To be completed by the customer on receipt of a Building Regulations Compliance Certificate*:																			
Building Regulations Notification Number (if applicable)																			
ALL SYSTEMS PRIMARY SETTINGS (indirect heating only)																			
Is the primary circuit a sealed or open vented system?										Sealed					Open				
What is the maximum primary flow temperature?															°C				
ALL SYSTEMS																			
What is the incoming static cold water pressure at the inlet to the system?															bar				
Has a strainer been cleaned of installation debris (if fitted)?										Yes					No				
Is the installation in a hard water area (above 200ppm)?										Yes					No				
If yes, has a water scale reducer been fitted?										Yes					No				
What type of scale reducer has been fitted?																			
What is the hot water thermostat set temperature?															°C				
What is the maximum hot water flow rate at set thermostat temperature (measured at high flow outlet)?															l/min				
Time and temperature controls have been fitted in compliance with Part L of the Building Regulations?															Yes				
Type of control system (if applicable)										Y Plan			S Plan			Other			
Is the cylinder solar (or other renewable) compatible?										Yes					No				
What is the hot water temperature at the nearest outlet?															°C				
All appropriate pipes have been insulated up to 1 metre or the point where they become concealed															Yes				
UNVENTED SYSTEMS ONLY																			
Where is the pressure reducing valve situated (if fitted)?																			
What is the pressure reducing valve setting?															bar				
Has a combined temperature and pressure relief valve and expansion valve been fitted and discharge tested?										Yes					No				
The tundish and discharge pipework have been connected and terminated to Part G of the Building Regulations															Yes				
Are all energy sources fitted with a cut out device?										Yes					No				
Has the expansion vessel or internal air space been checked?										Yes					No				
THERMAL STORES ONLY																			
What store temperature is achievable?															°C				
What is the maximum hot water temperature?															°C				
ALL INSTALLATIONS																			
The hot water system complies with the appropriate Building Regulations															Yes				
The system has been installed and commissioned in accordance with the manufacturer's instructions															Yes				
The system controls have been demonstrated to and understood by the customer															Yes				
The manufacturer's literature, including Benchmark Checklist and Service Record, has been explained and left with the customer															Yes				
Commissioning Engineer's Signature																			
Customer's Signature																			
(To confirm satisfactory demonstration and receipt of manufacturer's literature)																			

*All installations in England and Wales must be notified to Local Authority Building Control (LABC) either directly or through a Competent Persons Scheme. A Building Regulations Compliance Certificate will then be issued to the customer.



SERVICE RECORD

It is recommended that your hot water system is serviced regularly and that the appropriate Service Record is completed.

Service Provider

Before completing the appropriate Service Record below, please ensure you have carried out the service as described in the manufacturer's instructions.

SERVICE 01		Date:	SERVICE 02		Date:
Engineer name:			Engineer name:		
Company name:			Company name:		
Telephone No:			Telephone No:		
Comments:			Comments:		
.....				
.....				
.....				
.....				
Signature			Signature		
SERVICE 03		Date:	SERVICE 04		Date:
Engineer name:			Engineer name:		
Company name:			Company name:		
Telephone No:			Telephone No:		
Comments:			Comments:		
.....				
.....				
.....				
.....				
Signature			Signature		
SERVICE 05		Date:	SERVICE 06		Date:
Engineer name:			Engineer name:		
Company name:			Company name:		
Telephone No:			Telephone No:		
Comments:			Comments:		
.....				
.....				
.....				
.....				
Signature			Signature		
SERVICE 07		Date:	SERVICE 08		Date:
Engineer name:			Engineer name:		
Company name:			Company name:		
Telephone No:			Telephone No:		
Comments:			Comments:		
.....				
.....				
.....				
.....				
Signature			Signature		
SERVICE 09		Date:	SERVICE 10		Date:
Engineer name:			Engineer name:		
Company name:			Company name:		
Telephone No:			Telephone No:		
Comments:			Comments:		
.....				
.....				
.....				
.....				
Signature			Signature		

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